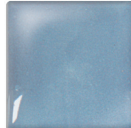
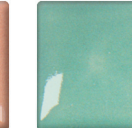
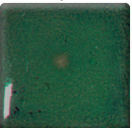
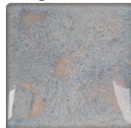
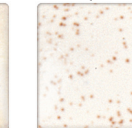
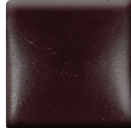
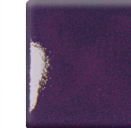
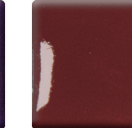
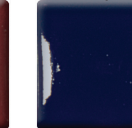
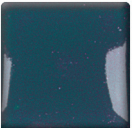
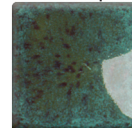
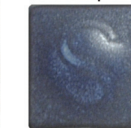
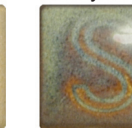
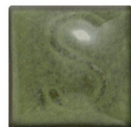
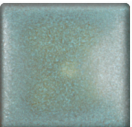
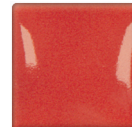
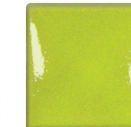
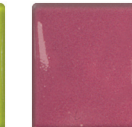
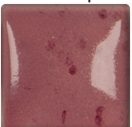
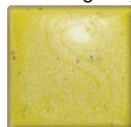
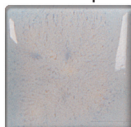
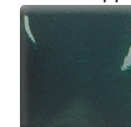
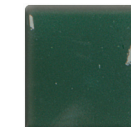
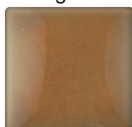


SPECTRUM®

LEAD FREE *
DINNERWARE SAFE

STONEWARE GLAZES

HI-FIRE
CONE 4/6

								
1100 ① Transparent	1101 ① Peach	1102 ① Wedgwood Blue	1103 ① Dusty Rose	1106 ① Crimson	1107 ① Black	1108 ① Butter Yellow	1109 ① Coral	1110 ① Turquoise
								
1111 ② Holly Green	1113 ① Milk'n'Honey	1115 ① Moonscape	1117 ① Text. Chocolate	1118 ① White	1120 ① Satin Clear	1121 ① Satin White	1122 ① Satin Mottle	1123 ① Satin Speckle
								
1124 ① Satin Wedgwood	1125 ① Satin Peach	1126 ① Satin Black	1127 ① Satin Turquoise	1129 ① Text. Oasis	1131 ① Charcoal	1132 ① Purple	1134 ① Choc. Brown	1135 ① Navy Blue
								
1136 ① Royal Blue	1137 ① Teal Blue	1138 ① Lime Green	1140 ① Text. Kiwi Fruit	1141 ① Text. Cascade	1142 ① Text. Wheat	1143 ① Text. Navy	1144 ① Text. Mottle	1145 ① Text. Autumn
								
1148 ② Text. Chowder	1151 ① Fuschia	1152 ② Text. Chrome	1153 ② Text. Cobalt	1154 ② Text. Iron	1155 ① Pebble Stone	1156 ① Olive Stone	1157 ② Text. Honey	1158 ② Text. Bronze
								
1159 ② Green Stone	1161 ② Text. Topaz	1162 ② Text. Burgundy	1164 ⑤ Dark Red	1165 ⑤ Bright Red	1166 ⑤ Bright Orange	1167 ① Bright Green	1168 ① Bright Purple	1169 ① Dark Purple
								
1170 ① Text. Mulberry	1171 ① Text. Plum	1172 ② Text. Leopard Run.	1173 ② Hot Chowder	1174 ① Rusty Scales	1175 ① Dark Ripple	1176 ① Cinnamon Ripple	1177 ① Antique Mottle	1178 ① Oatmeal Mottle
								
1179 ① Text. Misty	1180 ① Lagoon	1181 ① Text. Cloudburst	1182 ① Text. Jungle	1183 ① Dark Cloud	1184 ① Hunter Green	1185 ① Forest Green	1186 ① Soft Pink	1187 ③ Clear Crackle
								
1188 ② Pewter	1191 ② Muddy Waters	1192 ② Reactive Purple	1193 ⑤ Fire Engine Red	1194 ⑤ Christmas Red	1195 ⑤ Neon Orange	1196 ⑤ Hot Pink		

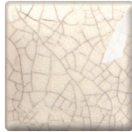
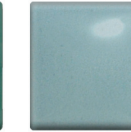
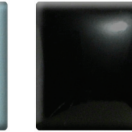
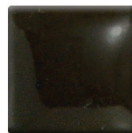
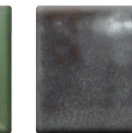
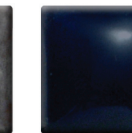
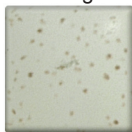
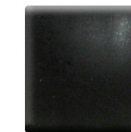
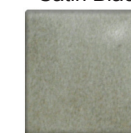
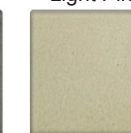
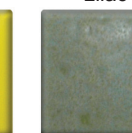
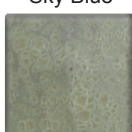
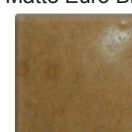
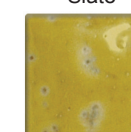
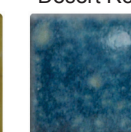
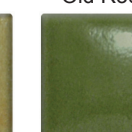
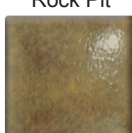
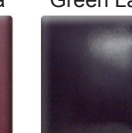
* EXCEPT 1111, 1148, 1152, 1153, 1154, 1157, 1158, 1159, 1161, 1162, 1172, 1173, 1188, 1191, 1192

SPECTRUM®

LEAD FREE, NON-TOXIC*
DINNERWARE SAFE

HI FIRE GLAZES

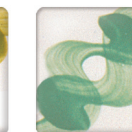
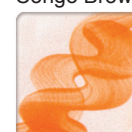
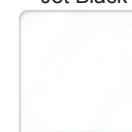
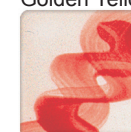
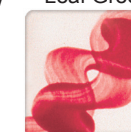
HI-FIRE
CONE 9/10

								
1200 ① Transparent	1201 ③ Satin Crackle	1203 ① Satin Oyster	1205 ② Text. Avocado	1206 ① Coral	1207 ① Turquoise	1208 ① Euro Blue	1209 ① Black	1210 ① White
								
1215 ① Ruby	1220 ① Text. Agate	1221 ② Text. Oatmeal	1222 ② Cinnamon Lava	1225 ① Text. Honey	1226 ① Tea	1227 ② Text. Emerald	1228 ② Text. Grey	1229 ① Blue
								
1230 ① Matte Grey	1231 ① Text. Coral	1233 ① Matte Sand	1234 ② Text. Seafoam	1235 ① Text. Blue	1237 ① Satin Black	1240 ① Light Pink	1241 ① Purple	1242 ① Lilac
								
1243 ① Teal	1244 ① Sky Blue	1245 ① Grey	1248 ① Matte Euro Blue	1251 ① Sandstone	1252 ① Slate	1253 ① Desert Rock	1254 ① Yellow	1256 ② Old Rock
								
1257 ② Broken Rock	1258 ② Rock Pit	1259 ② New Rock	1260 ② Moon Rock	1261 ② Pebble Rock	1262 ② Yellow Lava	1263 ② Blue Lava	1264 ② Mottle Lava	1265 ② Green Lava
								
1266 ② Brown Lava	1267 ② Gold Lava	1269 ② Orchid Lava	1270 ⑤ Dark Red	1271 ⑤ Bright Red	1272 ⑤ Bright Orange	1273 ① Bright Green	1274 ① Bright Purple	1275 ① Dark Purple
				* EXCEPT 1205, 1222, 1227, 1228, 1234, 1256, 1257, 1258, 1259, 1260, 1261, 1262, 1263, 1264, 1265, 1266, 1267, 1269				
1276 ⑤ Fire Engine Red	1277 ⑤ Christmas Red	1278 ⑤ Neon Orange	1279 ⑤ Hot Pink					

LEAD FREE NON-TOXIC
DINNERWARE SAFE

ONE-STROKES (Concentrated Underglaze)

LOW FIRE & HI-FIRE
CONE 06-6

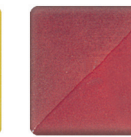
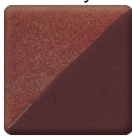
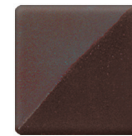
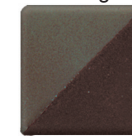
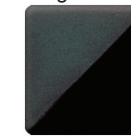
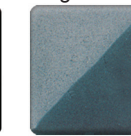
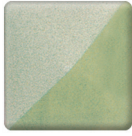
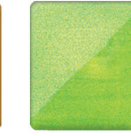
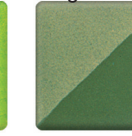
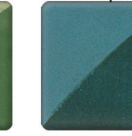
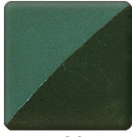
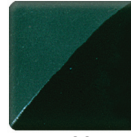
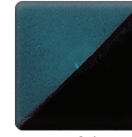
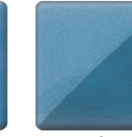
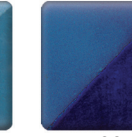
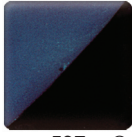
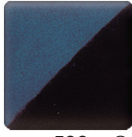
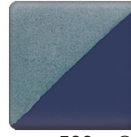
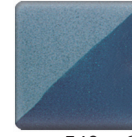
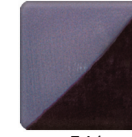
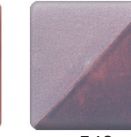
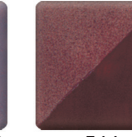
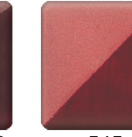
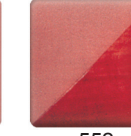
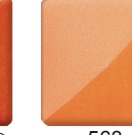
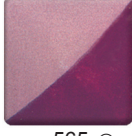
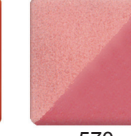
								
600 ① Sharp Yellow	607 ① Old Rose	608 ① Umber	610 ① Congo Brown	611 ① Jet Black	613 ① Golden Yellow	615 ① Leaf Green	616 ① Pale Jade	621 ① Tree Green
								
622 ① Scand. Blue	624 ① Majestic Blue	626 ① Royal Purple	632 ⑤ Bright Orange	636 ① White	637 ⑤ Fire Engine Red	638 ⑤ Christmas Red		

SPECTRUM®

LEAD FREE NON-TOXIC
DINNERWARE SAFE

UNDERGLAZES

LOW FIRE & HI-FIRE
CONE 06-6

								
501 ① White	502 ① Ivory	503 ① Light Yellow	504 ① Yellow	505 ⑤ Orange	506 ① Bright Yellow	507 ① English Rose	508 ① Baby Pink	509 ① Flesh
								
510 ① Tan	511 ① Aztec Brown	512 ① Walnut Brown	513 ① Choc. Brown	514 ① French Brown	515 ① Black	516 ① Charcoal	517 ① Light Grey	518 ① Taupe
								
519 ① Chamois	520 ① Light Beige	521 ① Sand	522 ① Tea	523 ① Honey	524 ① Mustard	525 ① Lime Green	526 ① Mid Green	527 ① Sherwood Green
								
528 ① Chartreuse	529 ① Dark Olive	530 ① Hunter Green	531 ① Prussian Blue	532 ① Sky Blue	533 ① Turquoise	534 ① Lavender	535 ① Blue Grey	536 ① Bright Blue
								
537 ① Cobalt Blue	538 ① Blue Velvet	539 ① Navy Blue	540 ① Denim Blue	541 ① Purple	542 ① Fuschia	543 ① Wisteria	544 ① Burgundy	545 ① Ruby
								
546 ① Bright Peach	547 ⑤ Nectarine	548 ⑤ Rust Red	549 ① Terra Cotta	550 ① Salmon	551 ① Medium Pink	552 ① Rose	553 ① Lilac	554 ① Royal Purple
								
555 ① Warm Grey	556 ① Light Green	557 ① Leaf Green	558 ① Jade	559 ① Blue Green	560 ① Teal Blue	561 ⑤ Dark Red	562 ⑤ Bright Red	563 ⑤ Bright Orange
								
564 ① Bright Green	565 ① Bright Purple	566 ① Dark Purple	567 ⑤ Fire Engine Red	568 ⑤ Christmas Red	569 ⑤ Neon Orange	570 ⑤ Hot Pink		

Chips shown are fired to Cone 05. The lower right portion has clear glaze cover. The upper left portion has no glaze cover.



① Dinnerware safe. Contains no lead or cadmium ingredients. Certified AP Non-Toxic and conforms to ASTM D-4236.



⑤ Dinnerware safe. Contains some heavy metals and/or cadmium compounds but passes test for lead and cadmium release.

Caution: None of these products should be taken internally. Contain ingredients not suitable for ingestion or inhalation.



③ Contains no lead or cadmium ingredients. May invite bacteria growth due to glaze fissures. Not recommended for surfaces which contact food or drink. Certified AP Non-Toxic.

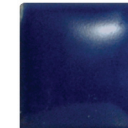
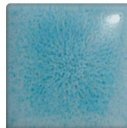
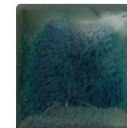
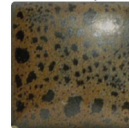
Note: In order for glazes labeled ①, ②, or ③ to be dinnerware safe, they must be fired to recommended firing temperature. In order for underglazes, one-strokes or RACs to be dinnerware safe, they must be covered with a dinnerware safe clear glaze such as Spectrum 700 and fired to the recommended firing temperature of the glaze.

SPECTRUM®

LEAD FREE, NON-TOXIC*
DINNERWARE SAFE

NOVA STONEWARE DIPPING GLAZES

HI-FIRE
CONE 4/6

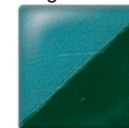
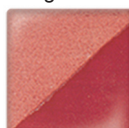
								
1500 ① Clear	1501 ③ Clear Crackle	1502 ① Satin Clear	1510 ① White	1511 ① Black	1512 ① Yellow	1513 ① Cobalt Blue	1514 ① Chrome Green	1515 ① Burgundy
								
1520 ① Soft White	1521 ⑤ Soft Red	1522 ① Soft Blue	1523 ① Soft Aqua	1524 ② Soft Green	1525 ② Soft Midnight	1530 ① Coffee	1531 ① Latte	1532 ② Storm Cloud
								
1533 ① Muddy Hippo	1534 ① Dark Jungle	1535 ② Wet Sand	1536 ① Dark Leopard	1537 ① Antique Copper	1538 ② Swamp Water	1539 ① Elephant Hide	1540 ① Matte Blue	1541 ① Matte Black

* EXCEPT 1524, 1525, 1532, 1538

LEAD FREE

CERAMIC STAINS

LOW FIRE & HI FIRE
CONE 06-6

								
2000 White	2001 Steel Grey	2002 Blue Grey	2003 Iron Black	2004 Hi Temp. Black	2005 Cobalt Black	2010 Coral	2011 Deep Coral	2012 Burnt Orange
								
2013 Golden Tan	2014 Honey	2015 Walnut Brown	2016 French Brown	2020 Bright Yellow	2021 Zr. Yellow	2022 Vn. Yellow	2023 Mustard	2030 Lime Green
								
2031 Chartreuse	2032 Bermuda	2033 Olive Green	2034 Florentine	2035 Teal Green	2036 Peacock	2040 Turquoise	2041 Sky Blue	2042 Slate Blue
								
2043 Bright Blue	2044 Navy Blue	2045 Cobalt Blue	2050 Peach	2051 Salmon	2052 Deep Salmon	2053 Medium Pink	2054 Rose	2055 Deep Pink
								
2056 Deep Crimson	2057 Lilac	2058 Wine	2059 Burgundy	2060 Purple	2061 Royal Purple	2070 Flesh	2071 Taupe	2080 Mn. Pink
								
2081 Lavender	2082 Nectarine	2083 Dark Red	2084 Bright Red	2085 Bright Orange	2086 Bright Green	2087 Bright Purple	2088 Dark Purple	2090 Orange